

A PRODUCT LINE OF POLYGARD, INC.

# HI-BOND™

## Easy Do-It-Yourself Boat Repair System



### Associated Table Top Epoxy Products

Product No.	Description
1340	(Quart Set) Table Top Epoxy
1350	(Gallon Set) Table Top Epoxy
1360	(2-Gallon Set) Table Top Epoxy
1900	(Gallon) Acetone (Clean-Up)*
3240	(4") Resin Brush*
3480	Plastic Pail*
3590	Rubber Gloves

\*Other sizes available.

For more products, information and material safety data sheets visit our website @

[www.hibond.net](http://www.hibond.net)

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Do it once. Do it right.

## TABLE TOP EPOXY

Preparation, Mixing and Application Guide



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Marine Aftermarket Solutions

## Surface Preparation

The Table Top Epoxy should be stored at room temperature (>70°F) for at least 24 hours prior to usage.

Ensure that all mixing containers are free of all contaminants and dry.

All surfaces should be dust free and dry.

Porous surfaces need to be primed with a thin coat of Table Top Epoxy to minimize air gassing or bubbling to the surface during the curing process.

## Table Top Epoxy Preparation

**Measure:** Measure exact equal parts of the resin and the hardener into a clean dry container. Do not adjust the ratio in an attempt to adjust the working time. The ratio has to be exactly 1:1.

**Mix:** Mix the resin and hardener together in a clean, dry container. Mix well for two or three minutes until the materials are thoroughly mixed.

Ensure that the sidewalls and bottom

are blended into the mix.

Thorough mixing is critical to the success of the outcome. Improper or poor mixing will result in soft spots or a tacky surface.



## Table Top Epoxy Application

Pour the mixed product onto the surface and spread using a brush.

The material is self-leveling and will eventually level out any paths left by a brush.



One gallon of mixed Table Top Epoxy will cover 32 square feet at 80 degrees Fahrenheit.

Allow the material to cure overnight.

Depending on the temperature, it may

take as long as 24 hours for the material to cure.

**Clean Up:** Use Hi-Bond Acetone to clean any uncured Table Top Epoxy off tools and metal mixing equipment.

**Note:** Acetone will not clean up cured epoxy.

Please follow all safety measures and precautions when using Hi-Bond Acetone.



# TABLE TOP EPOXY